



IEC 60127-7

Edition 2.0 2015-09

INTERNATIONAL STANDARD

**Miniature fuses –
Part 7: Miniature fuse-links for special applications**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.120.50

ISBN 978-2-8322-2913-2

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD	3
INTRODUCTION	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 General requirements	8
5 Standard ratings	8
6 Marking	8
7 General notes on tests	9
8 Dimensions and construction	14
9 Electrical requirements	15
10 Standard sheets	25
Annex A (informative) Guidance on ratings to be specified by the manufacturer or to be agreed upon with the testing house	28
Bibliography	29
Figure 1 – Standard test board for fuse-links with wire terminations	11
Figure 2 – Test board for surface mount fuse-links	12
Figure 3 – Test fuse base	13
Figure 4 – Test circuits for breaking capacity tests	16
Table 1 – Power factor and time constant	17
Table 2 – Testing schedule for individual ampere ratings for a.c. or d.c. breaking capacity fuse-links	20
Table 3 – Testing schedule for individual ampere ratings for a.c. and d.c. breaking capacity fuse-links	21
Table 4 – Testing schedule for maximum ampere rating of a homogeneous series (a.c. or d.c. breaking capacity fuse-links)	22
Table 5 – Testing schedule for maximum ampere rating of a homogeneous series (a.c. and d.c. breaking capacity fuse-links)	23
Table 6 – Testing schedule for minimum ampere rating of a homogeneous series	24
Table 7 – Testing schedule for all intermediate ampere ratings of a homogeneous series	24
Table A.1 – Guidance on ratings to be specified by the manufacturer or to be agreed upon with the testing house	28

INTERNATIONAL ELECTROTECHNICAL COMMISSION

MINIATURE FUSES –**Part 7: Miniature fuse-links for special applications****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60127-7 has been prepared by subcommittee 32C: Miniature fuses, of IEC technical committee 32: Fuses.

This second edition cancels and replaces the first edition published in 2013.

This edition includes the following significant technical changes with respect to the previous edition:

- a) defining a test board for surface mount fuse-links, Figure 2;
- b) defining test schedules for homogenous series.

The text of this standard is based on the following documents:

CDV	Report on voting
32C/507/CDV	32C/513/RVC

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60127 series, published under the general title *Miniature fuses*, can be found on the IEC website.

This International Standard is to be used in conjunction with IEC 60127-1:2006, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links* and its Amendment 1 (2011).

The clauses of this standard supplement, modify or replace the corresponding clauses in IEC 60127-1.

Where there is no corresponding clause or subclause in this standard, the clause or subclause of IEC 60127-1 applies without modification as far as is reasonable. When this standard states “addition” or “replacement”, the relevant text in IEC 60127-1 is to be adapted accordingly.

Subclauses which are additional to those in Part 1 are numbered starting from 101. Additional annexes are numbered AA, BB, etc.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

According to the wish expressed by the users of miniature fuses, all standards, recommendations and other documents relating to miniature fuses should have the same publication number in order to facilitate reference to fuses in other specifications, for example, equipment specifications.

Furthermore, a single publication number and subdivision into parts would facilitate the establishment of new standards, because clauses containing general requirements need not be repeated.

The IEC 60127 series, under the general heading *Miniature fuses*, is thus subdivided as follows:

IEC 60127-1, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-2, *Miniature fuses – Part 2: Cartridge fuse-links*

IEC 60127-3, *Miniature fuses – Part 3: Sub-miniature fuse-links*

IEC 60127-4, *Miniature fuses – Part 4: Universal modular fuse-links (UMF) – Through-hole and surface mount types*

IEC 60127-5, *Miniature fuses – Part 5: Guidelines for quality assessment of miniature fuse-links*

IEC 60127-6, *Miniature fuses – Part 6: Fuse-holders for miniature fuse-links*

IEC 60127-7, *Miniature fuses – Part 7: Miniature fuse-links for special applications*

IEC 60127-8, (Free for further documents)

IEC 60127-9, (Free for further documents)

IEC 60127-10, *Miniature fuses – Part 10: User guide for miniature fuses*

MINIATURE FUSES –

Part 7: Miniature fuse-links for special applications

1 Scope

This part of IEC 60127 covers requirements for miniature fuse-links for special applications.

This part of IEC 60127 is applicable to fuse-links with a rated voltage not exceeding 1 000 V, a rated current not exceeding 20 A and a rated breaking capacity not exceeding 50 kA.

It does not apply to fuses completely covered by the subsequent parts of IEC 60269-1.

It does not apply to miniature fuse-links for appliances intended to be used under special conditions, such as in corrosive or explosive atmospheres.

This part of IEC 60127 applies in addition to the requirements of IEC 60127-1.

Miniature fuse-links for special applications are not intended to be replaced by the end-user of an electrical / electronic appliance.

The object of this part of IEC 60127 is to establish uniform test methods for miniature fuse-links for special applications, so as to allow verification of the values (for example melting time and breaking capacity values) specified by the manufacturer.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-21:2006, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*

IEC 60127-1:2006, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-1:2006/AMD1:2011

IEC 60127-1:2006/AMD2:2015

IEC 60127-4:2005, *Miniature fuses – Part 4: Universal modular fuse-links (UMF) – Through-hole and surface mount types*

IEC 60127-4:2005/AMD1:2008

IEC 60127-4:2005/AMD2:2012

IEC 60127-6:2014, *Miniature fuses – Part 6: Fuse-holders for miniature fuse-links*

IEC 60664-1:2007, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60695-2-12:2010, *Fire hazard testing – Part 2-12: Glowing/hot-wire based test methods – Glow-wire flammability index (GWFI) test method for materials*
IEC 60695-2-12:2010/AMD1:2014

IEC 60695-2-13:2010, *Fire hazard testing – Part 2-13: Glowing/hot-wire based test methods – Glow-wire ignition temperature (GWIT) test method for materials*
IEC 60695-2-13:2010/AMD1:2014

IEC 60695-4:2012, *Fire hazard testing – Part 4: Terminology concerning fire tests for electrotechnical products*

IEC 61249-2-7:2002, *Materials for printed boards and other interconnecting structures – Part 2-7: Reinforced base materials clad and unclad – Epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad*

ISO 3:1973, *Preferred numbers – Series of preferred numbers*