



IEC 60191-1

Edition 3.0 2018-01

INTERNATIONAL STANDARD

**Mechanical standardization of semiconductor devices –
Part 1: General rules for the preparation of outline drawings of discrete devices**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 31.080.01

ISBN 978-2-8322-5266-6

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	7
4 General rules for all drawings	8
4.1 Drawing layout.....	8
4.2 Dimensions and tolerances	9
4.3 Methods for locating the datum	10
4.4 Numbering of terminals	11
4.4.1 General	11
4.4.2 Single-ended devices with terminals in a linear array.....	11
4.4.3 Single-ended devices with terminals in a circular array.....	11
4.4.4 Double-ended devices	11
4.4.5 Devices with terminals disposed in a square or rectangular periphery.....	11
4.4.6 Particular case of lozenge – shaped bases	11
4.4.7 Other devices	12
5 Additional rules.....	12
5.1 Rules for device and case outline drawings.....	12
5.2 Rules to specify the dimensions and positions of terminals	13
5.2.1 General rules.....	13
5.2.2 Rules to specify the dimensions and the positions of the terminals on a base drawing	13
5.3 Rules for gauge drawings	13
6 Inter-conversion of inch and millimetre dimensions and rules for rounding off.....	14
7 Rules for coding	14
Annex A (informative) Reference letter symbols.....	15
Annex B (informative) Rules to specify the dimensions and positions of terminals on a base drawing	18
B.1 Example of dimensioning for a circular base outline with no tab and having four terminals located symmetrically on a pitch circle.....	18
B.1.1 Interpretation of the principle of dimensioning.....	18
B.1.2 Checking	19
B.2 Example of dimensioning for a circular base outline with a tab and having four terminals located symmetrically on a pitch circle.....	19
B.2.1 Interpretation of the principle of dimensioning.....	19
B.2.2 Checking	20
Annex C (normative) General philosophy of flat base devices	24
Annex D (normative) Special rules for SMD-packages	26
D.1 General reference	26
D.2 Lead terminals	26
D.3 Measuring methods.....	26
Annex E (informative) Examples of semiconductor device drawings.....	27
Annex F (informative) Former rules for rounding off	33
F.1 Toleranced dimensions	33
F.1.1 Maximum and minimum values of toleranced dimensions	33
F.1.2 Nominal value of toleranced dimensions	33

F.2	Untoleranced dimensions (maximum only or minimum only).....	33
F.3	Untoleranced nominal dimensions given for general information	33
F.4	Untoleranced nominal dimensions given to specify true geometrical positions.....	34
Annex G (informative)	Former rules for coding	35
G.1	General.....	35
G.2	Device outlines	35
G.3	Bases	35
G.4	Case outlines	35
G.5	Type variants and provisional drawings.....	35
Bibliography	36
Figure 1	– Numbering of terminals for the particular case of lozenge – shaped bases.....	12
Figure 2	– System to indicate the dimensions of the terminals	13
Figure B.1	– Circular base outline with no tab	21
Figure B.2	– Tolerances of terminals.....	21
Figure B.3	– Gauge for a circular base outline with no tab	22
Figure B.4	– Circular base outline with tab.....	22
Figure B.5	– Gauge for a circular base outline with tab	23
Figure C.1	– Example of flat base outline.....	25
Figure E.1	– Long form package	27
Figure E.2	– Post/stud mount package.....	27
Figure E.3	– Cylindric package	28
Figure E.4	– Cylindric in-line package	29
Figure E.5	– Flange-mounted in-line package	29
Figure E.6	– Press package	30
Figure E.7	– SMD-package with flat leads.....	30
Figure E.8	– SMD-Package with gull-wing leads	31
Figure E.9	– SMD-package with no leads.....	32
Table A.1	– Dimensions of reference letter symbols.....	15

INTERNATIONAL ELECTROTECHNICAL COMMISSION

MECHANICAL STANDARDIZATION OF SEMICONDUCTOR DEVICES –

Part 1: General rules for the preparation of outline drawings of discrete devices

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60191-1 has been prepared by subcommittee 47D: Semiconductor devices packaging, of IEC technical committee 47: Semiconductor devices.

This third edition cancels and replaces the second edition published in 2007. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the Scope has been extended to include surface-mounted semiconductor devices with a lead count less than 8;
- b) a definition of the term "stand-off" has been added;
- c) the methods for locating the datum have been extended to be suitable for SMD-packages;
- d) the visual identification of terminal position one for automatic handling has been clarified;
- e) the rules for the drawing of terminals have been clarified;

- f) Table A.1 has been completed with symbols specifically for SMD-packages;
- g) Annex B "Standardization philosophy" has been deleted;
- h) a normative Annex with special rules for SMD-packages has been added;
- i) the examples of semiconductor device drawings have been aligned to state-of-the-art packages including SMD-packages.

The text of this standard is based on the following documents:

CDV	Report on voting
47D/886/CDV	47D/896/RVC

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60191 series, published under the general title *Mechanical standardization of semiconductor devices*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

MECHANICAL STANDARDIZATION OF SEMICONDUCTOR DEVICES –

Part 1: General rules for the preparation of outline drawings of discrete devices

1 Scope

This part of IEC 60191 gives guidelines on the preparation of outline drawings of discrete devices, including discrete surface-mounted semiconductor devices with lead count less than 8.

For the preparation of outline drawings of surface-mounted discrete devices with a lead count higher or equal to 8, IEC 60191-6 should be referred to as well.

The primary object of these drawings is to indicate the space to be allowed for devices in equipment, together with other dimensional characteristics required to ensure mechanical interchangeability.

Complete interchangeability involves other considerations such as the electrical and thermal characteristics of the semiconductor devices concerned.

The international standardization represented by these drawings therefore encourages the manufacturers of devices to comply with the tolerances shown on the drawings in order to extend their range of customers internationally. It also gives equipment designers an assurance of mechanical interchangeability between the devices obtained from suppliers in different countries, provided they allow the space in their equipment that is indicated by the drawings and take note of the more precise information on bases, studs, etc.

NOTE Additional details of reference letter symbols used in this document are given in Annex A.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60191-2, *Mechanical standardization of semiconductor devices – Part 2: Dimensions*

IEC 60191-4, *Mechanical standardization of semiconductor devices – Part 4: Coding system and classification into forms of package outlines for semiconductor device packages*

IEC 60191-6-1, *Mechanical standardization of semiconductor devices – Part 6-1: General rules for the preparation of outline drawings of surface mounted semiconductor device packages – Design guide for gull-wing lead terminals*

IEC 60191-6-3, *Mechanical standardization of semiconductor devices – Part 6-3: General rules for the preparation of outline drawings of surface mounted semiconductor device packages – Measuring methods for package dimensions of quad flat packs (QFP)*

IEC 60191-6-20, *Mechanical standardization of semiconductor devices – Part 6-20: General rules for the preparation of outline drawings of surface mounted semiconductor device packages – Measuring methods for package dimensions of small outline J-lead packages (SOJ)*

IEC 60191-6-21, Mechanical standardization of semiconductor devices – Part 6-21: General rules for the preparation of outline drawings of surface mounted semiconductor device packages – Measuring methods for package dimensions of small outline packages (SOP)