

REDLINE VERSION



**Magnetic materials –
Part 8-7: Specifications for individual materials – Cold-rolled grain-oriented
electrical steel strip and sheet delivered in the fully-processed state**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Classification	8
5 Designation	8
6 General requirements	8
6.1 Production process	8
6.2 Form of supply	8
6.3 Delivery condition	9
6.4 Surface condition	9
6.5 Suitability for cutting	9
7 Technical requirements	9
7.1 Magnetic properties	9
7.1.1 General	9
7.1.2 Magnetic polarization.....	9
7.1.3 Specific total loss	10
7.2 Geometric characteristics and tolerances.....	11
7.2.1 Thickness	11
7.2.2 Width.....	12
7.2.3 Length	13
7.2.4 Edge camber	13
7.2.5 Flatness Edge wave (wave factor)	13
7.2.6 Residual curvature.....	13
7.2.7 Burr height.....	13
7.3 Technological characteristics	13
7.3.1 Density	13
7.3.2 Stacking factor.....	13
7.3.3 Number of bends	13
7.3.4 Internal stresses.....	13
7.3.5 Insulation coating resistance	14
8 Inspection and testing.....	14
8.1 General.....	14
8.2 Selection of samples.....	14
8.3 Preparation of test specimens.....	15
8.3.1 Magnetic properties	15
8.3.2 Geometrical characteristics and tolerances.....	15
8.3.3 Technological characteristics.....	15
8.4 Test methods	16
8.4.1 General	16
8.4.2 Magnetic properties	16
8.4.3 Geometrical characteristics and tolerances.....	16
8.4.4 Technological characteristics.....	17
8.5 Retests	17
9 Marking, labelling and packaging.....	17

10 Complaints 18

11 Information to be supplied by the purchaser 18

~~Annex A (informative) – European steel designation 18~~

Bibliography..... 20

Table 1 – Technological and magnetic properties of the conventional grades of grain-oriented ~~material~~ electrical steel strip and sheet 10

Table 2 – Technological and magnetic properties of the high permeability grades of grain-oriented ~~material~~ electrical steel strip and sheet 11

Table 3 – Tolerances on nominal width 12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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Cold-rolled grain-oriented electrical steel strip
and sheet delivered in the fully-processed state****FOREWORD**

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This Redline version provides you with a quick and easy way to compare all the changes between this standard and its previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 60404-8-7 has been prepared by IEC technical committee 68: Magnetic alloys and steels.

This fourth edition cancels and replaces the third edition published in 2008. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- extension of the range of electrical steels to include the improved grades.

The text of this International Standard is based on the following documents:

CDV	Report on voting
68/545/CDV	68/561/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60404 series, published under the general title *Magnetic materials*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
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MAGNETIC MATERIALS –

Part 8-7: Specifications for individual materials – Cold-rolled grain-oriented electrical steel strip and sheet delivered in the fully-processed state

1 Scope

This part of IEC 60404 defines the grades of cold-rolled grain-oriented electrical steel strip and sheet in nominal thicknesses of 0,23 mm, 0,27 mm, 0,30 mm and 0,35 mm. In particular, it gives general requirements, magnetic properties, geometric characteristics, tolerances and technological characteristics, as well as inspection procedures.

This document applies to Goss textured grain-oriented electrical steel strip and sheet supplied in the final annealed condition in coils or sheets, and intended for the construction of magnetic circuits.

The grades are grouped into two classes:

- conventional grades;
- high permeability grades, including grades which may be delivered in the domain refined condition.

They correspond to Class C22 of IEC 60404-1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-121, *International Electrotechnical Vocabulary – Part 121: Electromagnetism* (available at <http://www.electropedia.org/>)

IEC 60050-221, *International Electrotechnical Vocabulary – Chapter 221: Magnetic materials and components* (available at <http://www.electropedia.org/>)

IEC 60404-1, *Magnetic materials – Part 1: Classification*

~~IEC 60404-1-1, *Magnetic materials – Part 1-1: Classification – Surface insulations of electrical steel sheet, strip and laminations*~~

IEC 60404-2, *Magnetic materials – Part 2: Methods of measurement of the magnetic properties of electrical steel sheet and strip by means of an Epstein frame*

IEC 60404-3:1992, *Magnetic materials – Part 3: Methods of measurement of the magnetic properties of magnetic sheet and strip by means of a single sheet tester*
IEC 60404-3:1992/AMD1:2002

IEC 60404-9, *Magnetic materials – Part 9: Methods of determination of the geometrical characteristics of magnetic steel sheet and strip*

~~IEC 60404-11, Magnetic materials – Part 11: Method of test for the determination of surface insulation resistance of magnetic sheet and strip~~

IEC 60404-13, Magnetic materials – Part 13: Methods of measurement of density, resistivity and stacking factor of electrical steel sheet and strip

ISO 404, Steel and steel products – General technical delivery requirements

ISO 7799, Metallic materials – Sheet and strip 3 mm thick or less – Reverse bend test

ISO 10474, Steel and steel products – Inspection documents

INTERNATIONAL STANDARD

**Magnetic materials –
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CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Classification	7
5 Designation	7
6 General requirements	8
6.1 Production process	8
6.2 Form of supply	8
6.3 Delivery condition	9
6.4 Surface condition	9
6.5 Suitability for cutting	9
7 Technical requirements	9
7.1 Magnetic properties	9
7.1.1 General	9
7.1.2 Magnetic polarization.....	9
7.1.3 Specific total loss	9
7.2 Geometric characteristics and tolerances.....	11
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7.3 Technological characteristics	13
7.3.1 Density	13
7.3.2 Stacking factor.....	13
7.3.3 Number of bends	13
7.3.4 Internal stresses.....	13
7.3.5 Insulation coating resistance	13
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8.2 Selection of samples.....	14
8.3 Preparation of test specimens.....	14
8.3.1 Magnetic properties	14
8.3.2 Geometrical characteristics and tolerances.....	15
8.3.3 Technological characteristics.....	15
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8.4.2 Magnetic properties	16
8.4.3 Geometrical characteristics and tolerances.....	16
8.4.4 Technological characteristics.....	16
8.5 Retests	17
9 Marking, labelling and packaging.....	17

10 Complaints 17

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Bibliography..... 19

Table 1 – Technological and magnetic properties of the conventional grades of grain-oriented electrical steel strip and sheet 10

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